

FIG. 1

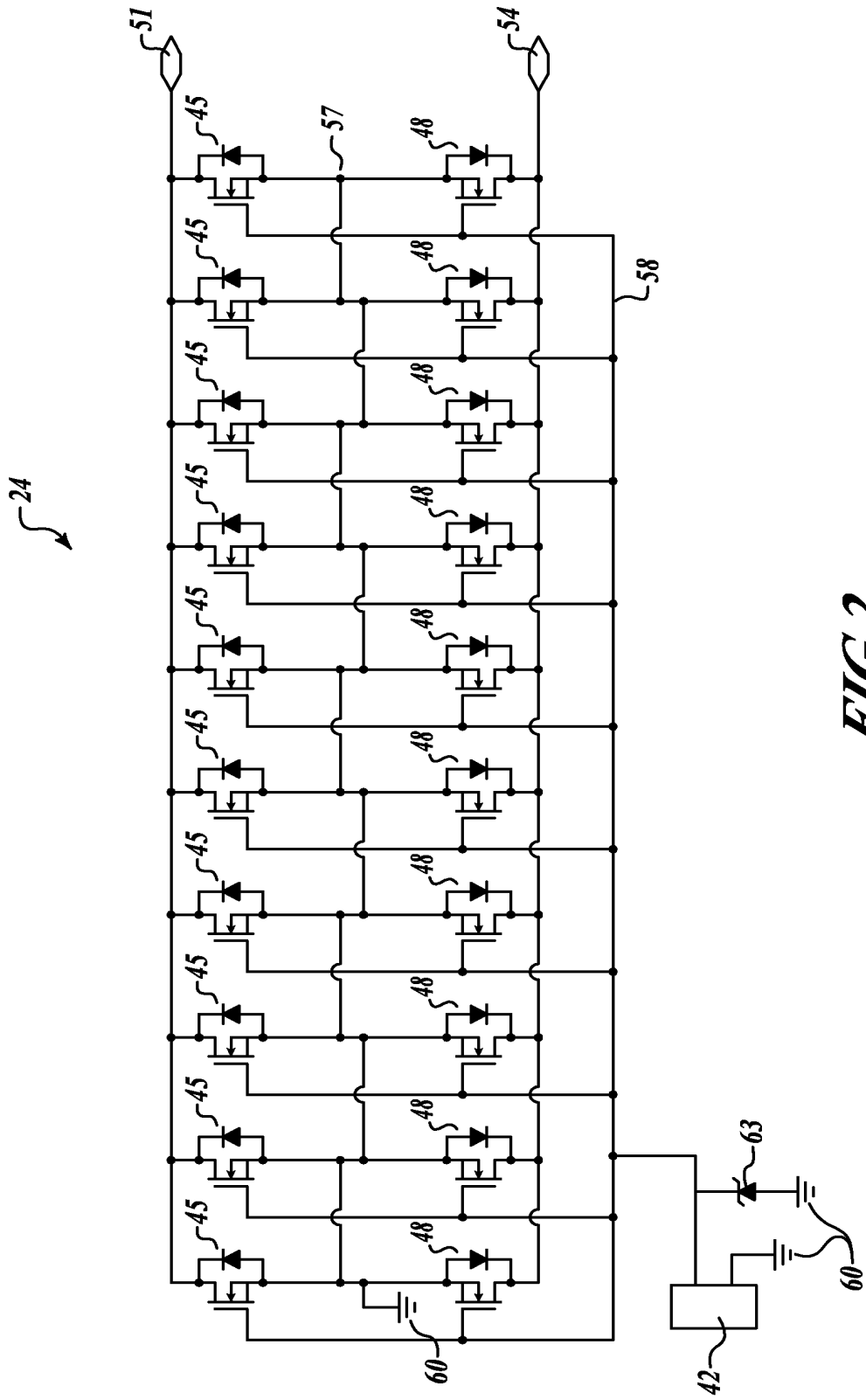


FIG. 2

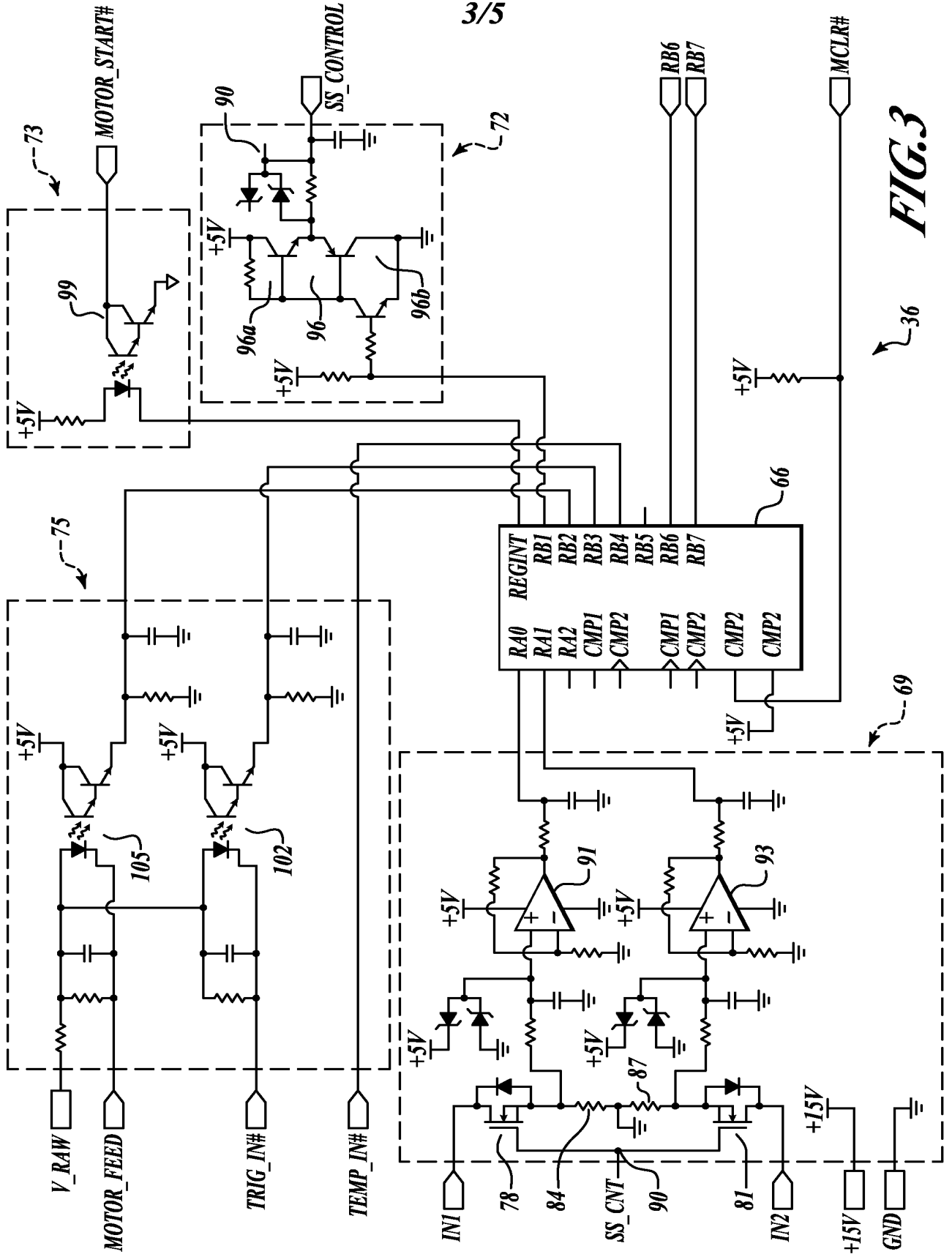


FIG. 3

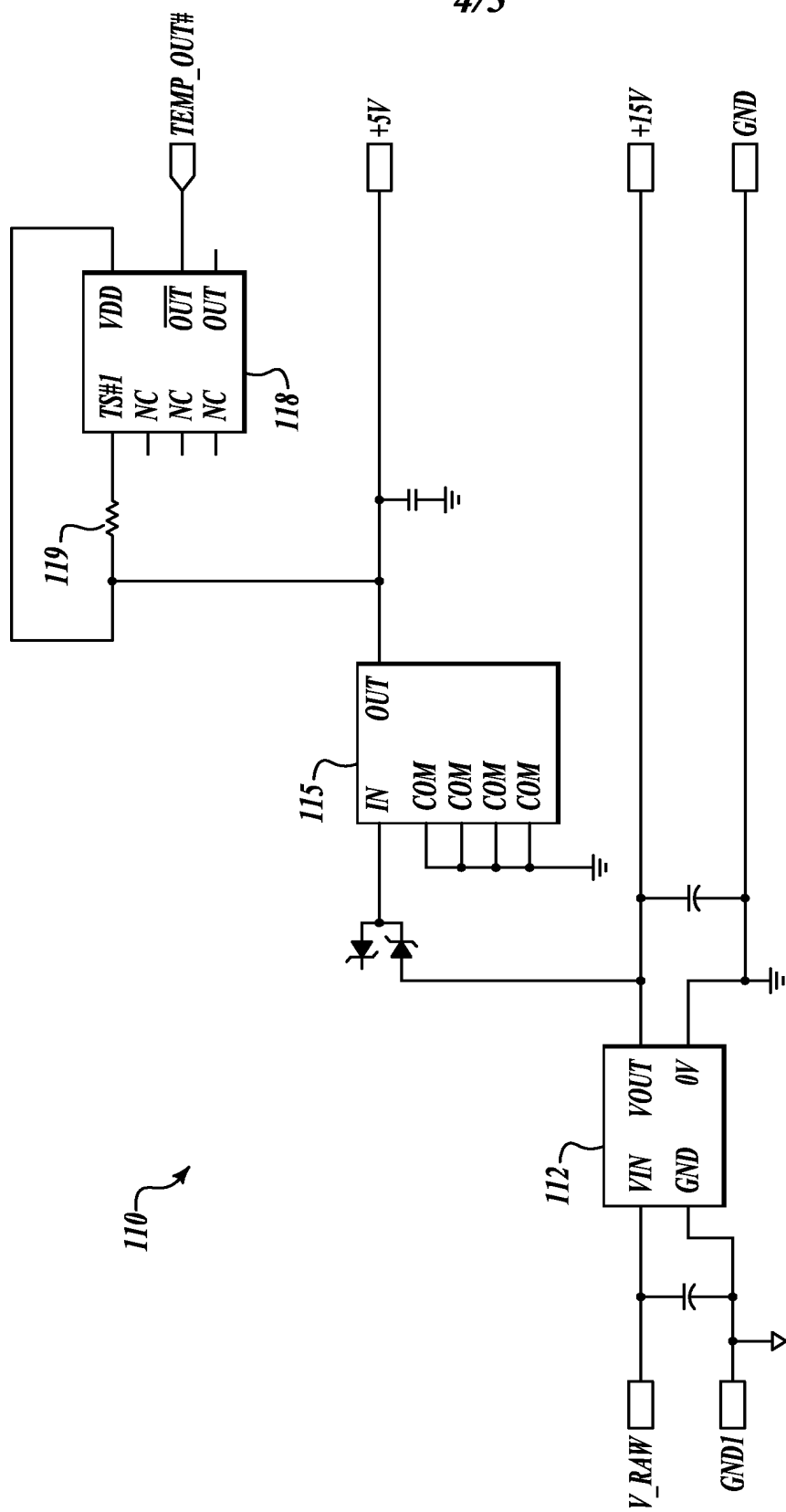


FIG. 4

121

<i>a</i>		<i>b</i>	<i>c</i>	<i>d</i>			<i>e</i>		<i>r</i>
				LN-25			TRUTH TABLE		
				INPUTS					OUTPUTS
MOTOR FEED	OVER CUR 1	OVER CUR 2	OVER TEMP	TRIGGER ON	MOTOR	SS_CONTROL			
T	X	X	X	X	ON	OFF	124		
F	T	X	X	X	OFF	OFF	126		
F	F	T	X	X	OFF	OFF	128		
F	F	F	T	X	OFF	OFF	130		
F	F	F	F	F	OFF	OFF	132		
F	F	F	F	T	ON	ON	134		

FIG.5